

# Horizontal Band Saw 卧式带锯床

Horizontal Band Saw. Add versatility to your workshop with an industrial-grade Band Saw machine from China LETIPTOP.  
卧式带锯床。使用来自中国 LETIPTOP 的工业级带锯床，为您的车间增加多功能性。

- Tube, bar, profile steel sawing
- Sawing Capacity up to 2,000mm in diameter
- Hydraulic Clamping and Feeding
- Manual blade tensioning

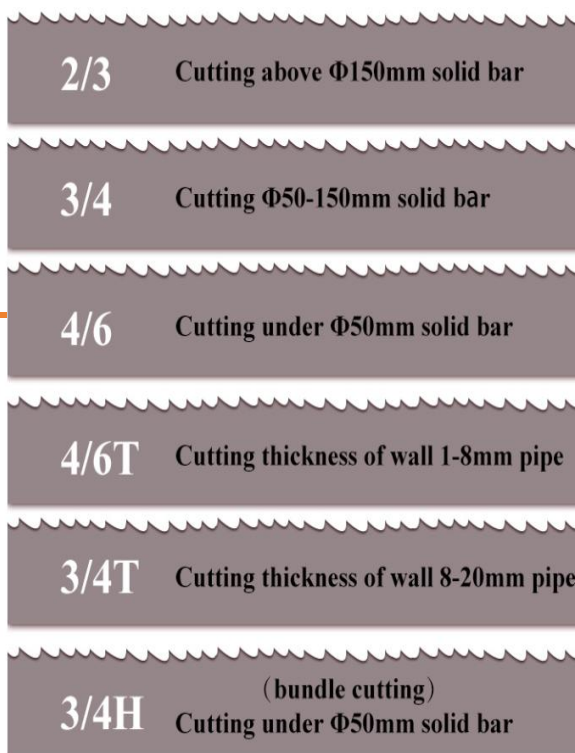
- 管材、棒材、型材锯切
- 锯切能力至2000毫米
- 液压夹紧和送料
- 手动锯条张紧

## Sawing Blade Selection 锯条选择

LETIPTOP Sawing Blade is ideal for CNC band saws, vertical saws, and horizontal band saws. Please select the saw blade based on the workpiece you are cutting as photoes:

LETIPTOP 锯条是数控带锯床、立锯带锯床、和卧式带锯床的理想选择。

请根据您要切割的工件选择锯条如图·



## Technical Data 技术参数

Model 型号	Capacity 加工能力	
	Round(mm) 圆形	Square(mm) 方形
G4028	280	280x400
G4038	380	330x430
GB4038	380	330x430
G-33/40	330	330x400
G-33/45	330	330x450
G-33/50	330	330x500
G-33/60	330	330x600
G-35/50	350	350x500
G-40/50	400	400x500
G-40/70	400	400x700
G-40/72	400	400x720
G-50/70	500	500x700
G-40/100	400	400x1000
G35/42S	350	350x420
G40/70S	400	400x700
G50/70S	500	500x700
GL-60/70	600	600x700
GL-65/80	650	650x800
GL-70/80	700	700x800
GL-80/100	800	800x1000
GL-100/100	1000	1000x1000
GL-120/140	1200	1200x1400
GL-130/130	1300	1300x1300
GL-140/160	1400	1400x1600
GL-150/160	1500	1500x1600
GL-200/200	2000	2000x2000
GS-35/45	350	350x450
GS-45/50	450	450x500
GS-50/60	500	500x600
GS-55/60	550	550x600
GS-60/80	600	600x800



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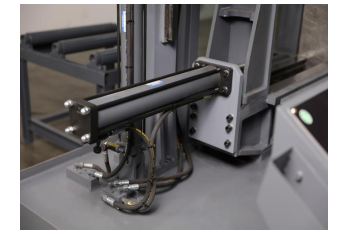
- Strengthen the guide arm beam.
- Working lamp.
- Clamping pressure is adjustable, suitable for various wall thicknesses without deformation.

- 加强导向臂横梁
- 工作灯;
- 夹紧压力可调, 适用于各种厚度且不变形;



- Semi-automatic work.
- Reasonable design, sawing feeding stable without shake.
- Hydraulic clamping and manual feeding.
- Sawing feeding behind clamping jaw, safety sawing, convenient feeding.

- 半自动控制;
- 设计合理, 锯切进给稳定无抖动;
- 液压夹紧和手动送料;
- 夹爪后锯切进给, 锯切安全, 进给方便;



- Flushing hose for machine wash down and auxiliary coolant nozzles.
- Cleaning brushes with coolant flush line attached.
- Coolant level for real-time observation and adjustment ensure normal sawing.

- 冷却液软管和辅助冷却嘴;
- 带有冷却液冲洗的清洁刷;
- 用于实时观察和调整冷却液液位, 确保正常锯切;

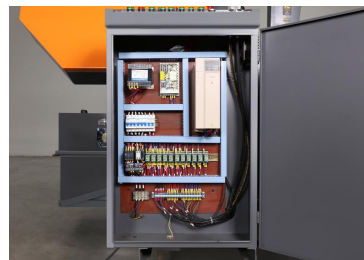
## Function Description

## 功能描述



- Open-door Power-off Switch to ensure operator safety.
- Water-proof and oil-proof closed button, more safe and durable.
- Fast down rod to shorten sawing feed time.

- 开门断电开关, 确保操作人员的安全;
- 防水防油的闭合按钮, 更安全耐用;
- 快降杆, 缩短锯切进给时间;



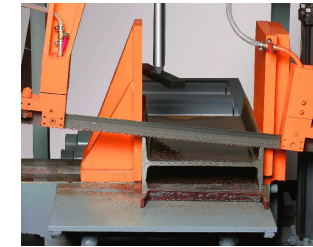
- Emergency shut-off buttons.
- Built-in tool box.
- Accessories Kits.

- 急停开关;
- 内嵌式工具箱;
- 标准配件;



- Visual oil thermometer for checking oil level in real time to ensure normal sawing.
- Standard manual roller feeding table, optional electrical roller feeding table to improve the working efficiency.

- 可视化液压油温度计, 可实时检查液压油油位, 确保正常锯切;
- 标准手动滚轮工作台, 可选电动滚轮工作台, 提高工作效率;



- Max. sawing capacity up to 2000mm.
- Bi-metal cutting saw blade.
- Easy chip removal, prolong saw blade service life.
- Saw back cooling pipe to prevent small cracks in saw back.
- T-handle Blade Tension and easy to adjust the tension.
- Lifting up and down without stuck. Sawing is powerful.

- 最大锯切能力可达2000毫米;
- 双金属切割锯片;
- 易拆卸, 延长锯片使用寿命;
- 锯背冷却, 防止锯背出现裂缝;
- T型锯条张紧, 张力易于调节;
- 上下移动而不卡顿. 锯切有力;



- Sawing variety workpiece in shape and material.
- King-size saw chip tray, optional chip conveyor.
- Feed rate and feed force control.
- Large Drive Wheel for reduce torque and extend saw blade service life.

- 对各种工件形状和材料锯切;
- 特大号锯屑托盘, 可选的排屑机;
- 进给速率和进给力可控;
- 加大轮盘, 可减小扭矩, 延长锯条使用寿命;